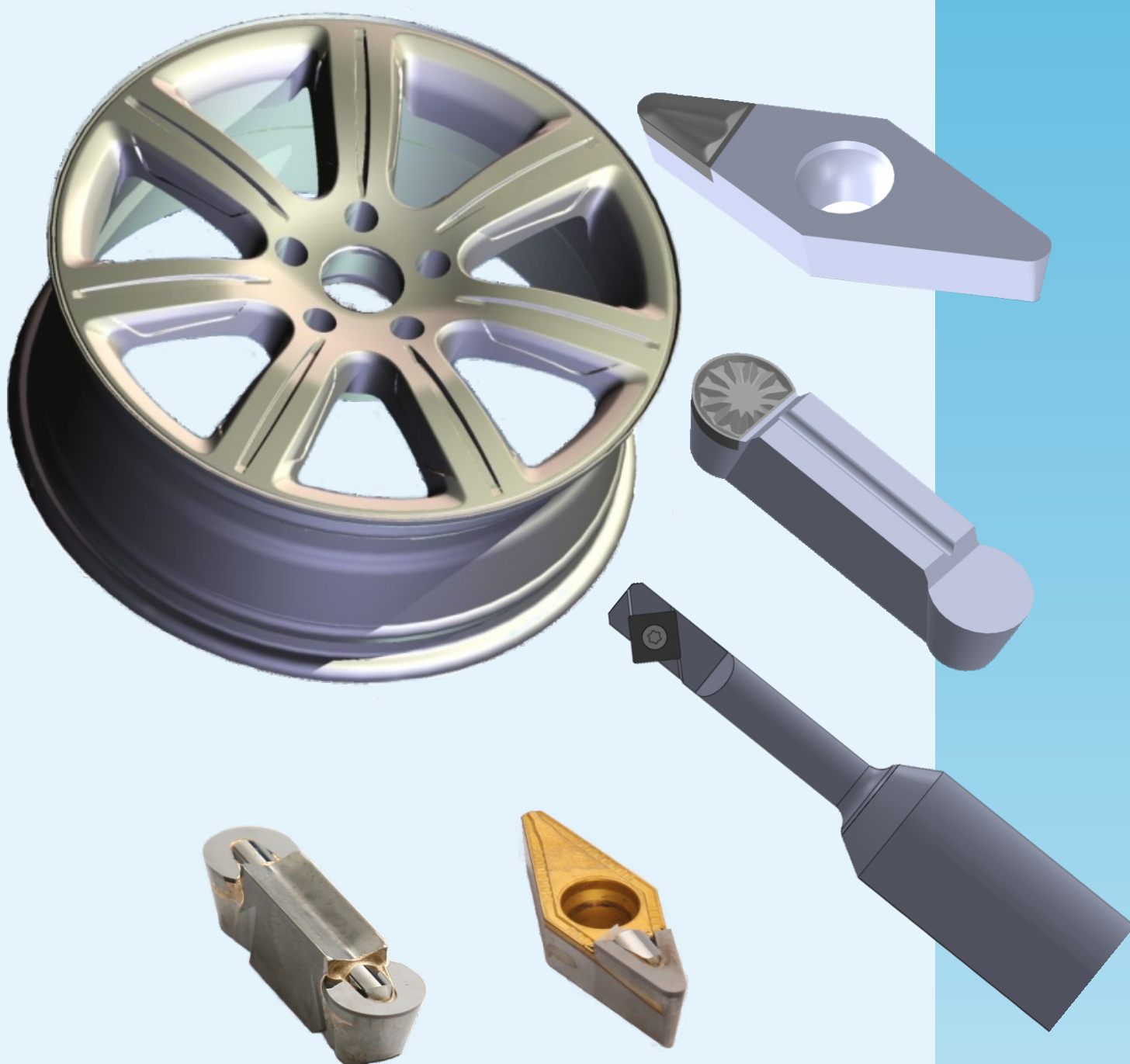


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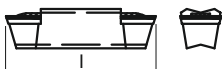
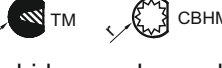
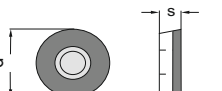
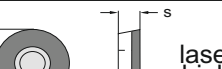
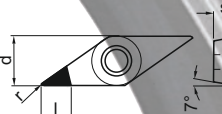
INSERTS FOR ALUMINIUM WHEEL MACHINING



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PCD INSERTS

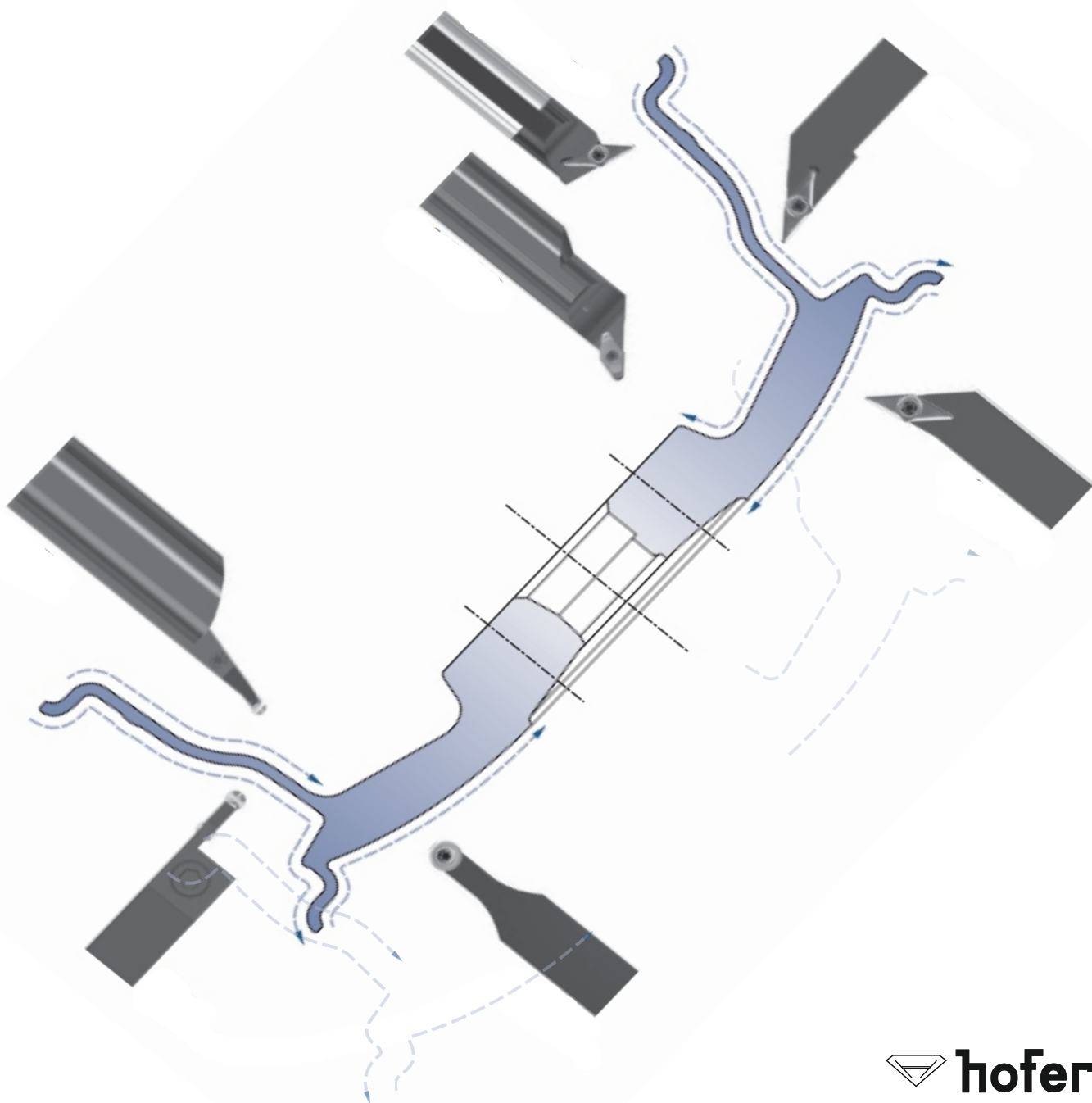
CHIPBREAKER	SHAPE	DESIGNATION	dimensions, mm			
			d	s	l	r
	  carbide chipbreaker lasered chipbreaker	GXGP 253.0 AL 302/R4 TC PCD GXGP 254.0 AL 302/R4 TC PCD	-	-	31	3 4
		GXGP 253.0 AL 302/R4 CBHM PCD GXGP 254.0 AL 302/R4 CBHM PCD				3 4
CHIPBREAKER	SHAPE	DESIGNATION	dimensions, mm			
			d	s	l	r
		RCGW 0803MO-AP 302 R4 PCD	8,0	3,18		4,0
	 lasered chipbreaker	RCGT 0803MO-AP 302 R4 CBHM PCD	8,0	3,18		4,0
CHIPBREAKER	SHAPE	DESIGNATION	dimensions, mm			
			d	s	l	r
	 carbide chipbreaker  lasered chipbreaker	VPGT 220516 302/V9 TC PCD	9.52	5,56	9	1.6
		VPGT 220516 302/V9 CBHM PCD				
	SHAPE	DESIGNATION	dimensions, mm			
			d	s	l	r
		SPMW 060304 CM/S7 PCD	6,35	2,8		0,4
		HOLDER FOR SPMW				
	SHAPE	DESIGNATION	dimensions, mm			
			d	s	l	r
		TCMT 16T308 16P/T5 PCD	9,525	3,97	4,0	0,8
	SHAPE	DESIGNATION	dimensions, mm			
			d	s	l	r
		VCGW 160412 001/V5 PCD	9,525	4.76	5,0	1,2

Note: The company HOFER offers production of new as well the regeneration of existing plates at customer's request on existing worn-out plates. Processing is done on the latest PICO LASER technology that provides the finest quality of PCD plates.

TECHNICAL INFORMATION

PCD GRADE

	CHARACTERISTICS	APPLICATION
001	<i>Fine grain structure, good abrasion resistance and extreme toughness, sharp edges</i>	<i>Finishing and roughing, superfine machining, interrupted cutting</i>
302	<i>Mixed grain structure, extreme abrasion resistance, good toughness, good thermal conductivity</i>	<i>General machining, good surface quality, long tool life in continuous turning</i>

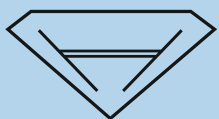
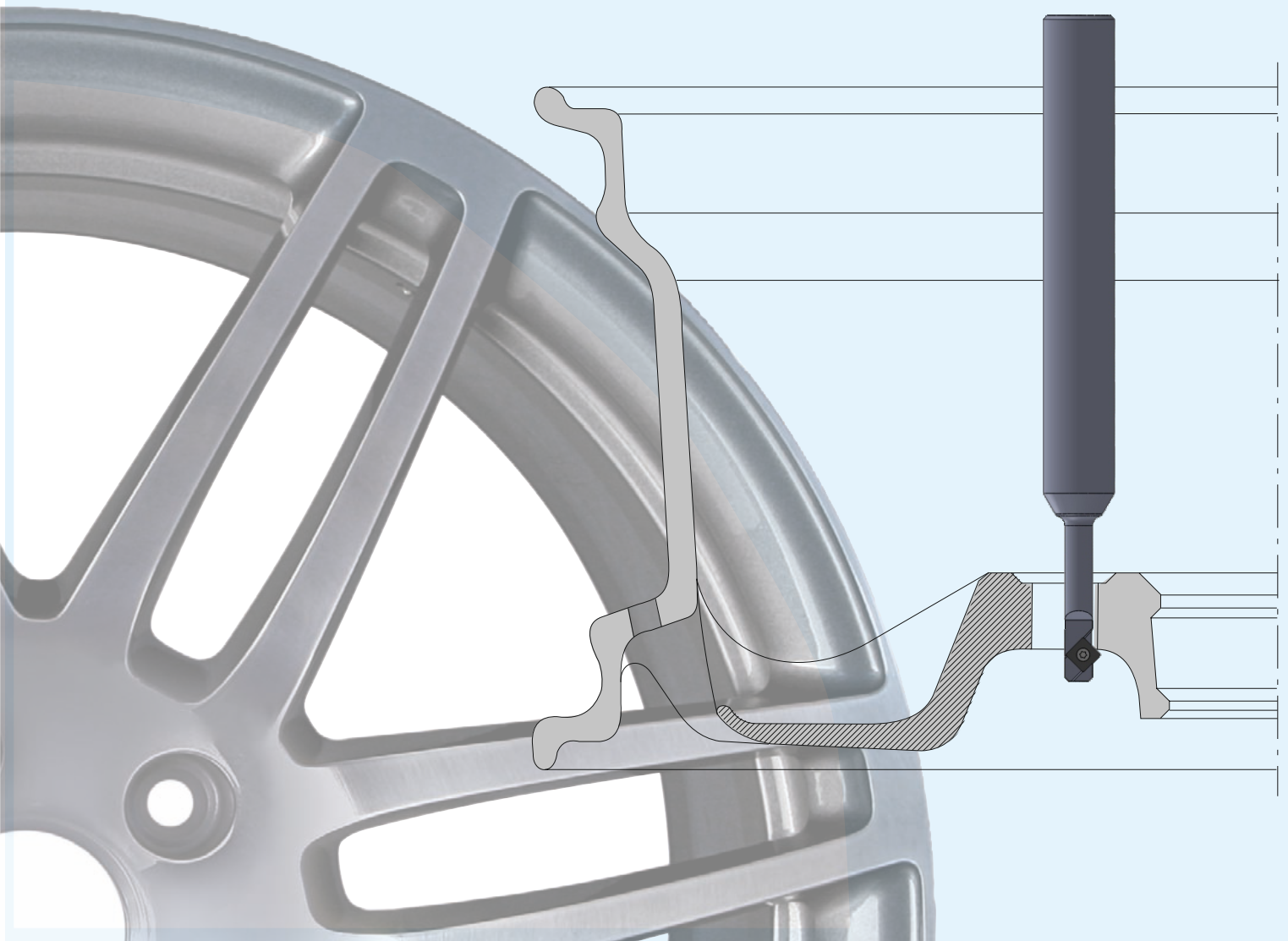




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