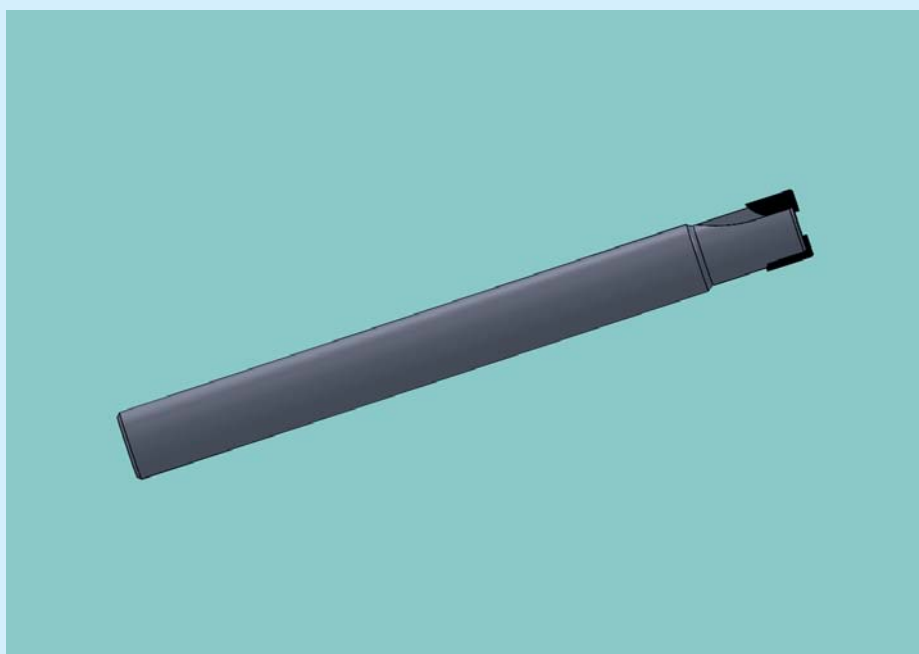




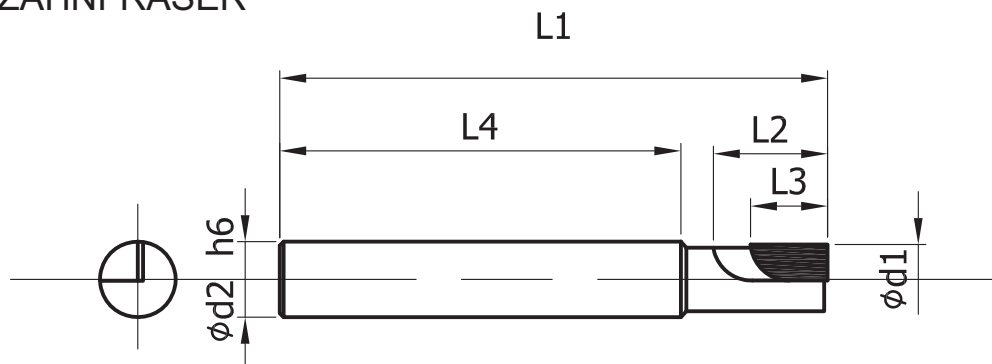
PCD REZNI ALATI
PCD CUTTING TOOLS
PCD WERKZEUGE



-  **VRETENASTA GLODALA**
-  **END MILL**
-  **SCHAFTFRÄSER**

PCD

JEDNOREZNO VREtenASTO GLODALO SINGLE TOOTH CUTTER EINZAHNFRÄSER



Milling cutter diameter $d1 \pm 0,05$	Shank diameter $d2 h6$	Overall length L1	Chip groove length L2	Blade length L3	Shank length L4	Cuting lead	Axial angle	No. of blades Z
4,0	4,0	60,0	12,0	6,0	40,0	0,1x45°	0°	1
5,0	5,0	70,0	15,0	7,0	45,0	0,1x45°	0°	1
6,0	6,0	80,0	18,0	8,0	50,0	0,1x45°	0°	1
8,0	8,0	80,0	25,0	12,0	50,0	0,1x45°	0°	1

hlađenje

izvana - standardno
centralno - na upit

coolant supply

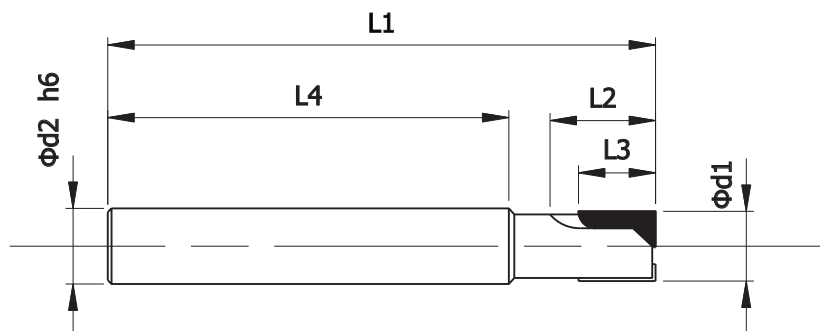
external - standard
internal - on request

kühlmittel

ausen - standard
innen - auf Anfrage

PCD

VRETENASTO GLODALO ENDMILL SCHAFTFRÄSER



Milling cutter diameter $d1 \pm 0,05$	Shank diameter $d2h6$	Overall length L1	Chip groove length L2	Blade length L3	Shank length L4	Cuting lead	Axial angle	No. of blades Z
4,0	6,0	75,0	12,0	10,0	45,0	0,1x45°	0°/2°	2
5,0	6,0	75,0	12,0	10,0	45,0	0,1x45°	0°/2°	2
6,0	6,0	100,0	12,0	10,0	70,0	0,1x45°	0°/2°	2
8,0	8,0	100,0	14,0	12,0	70,0	0,1x45°	0°/2°	2
10,0	10,0	100,0	12,0	10,0	70,0	0,1x45°	0°/2°	2
12,0	12,0	107,0	14,0	12,0	75,0	0,1x45°	0°/2°	2
16,0	16,0	107,0	17,0	15,0	75,0	0,1x45°	0°/2°	2
20,0	20,0	107,0	25,0	20,0	75,0	0,1x45°	0°/2°	2

hlađenje

izvana - standardno
centralno - na upit

coolant supply

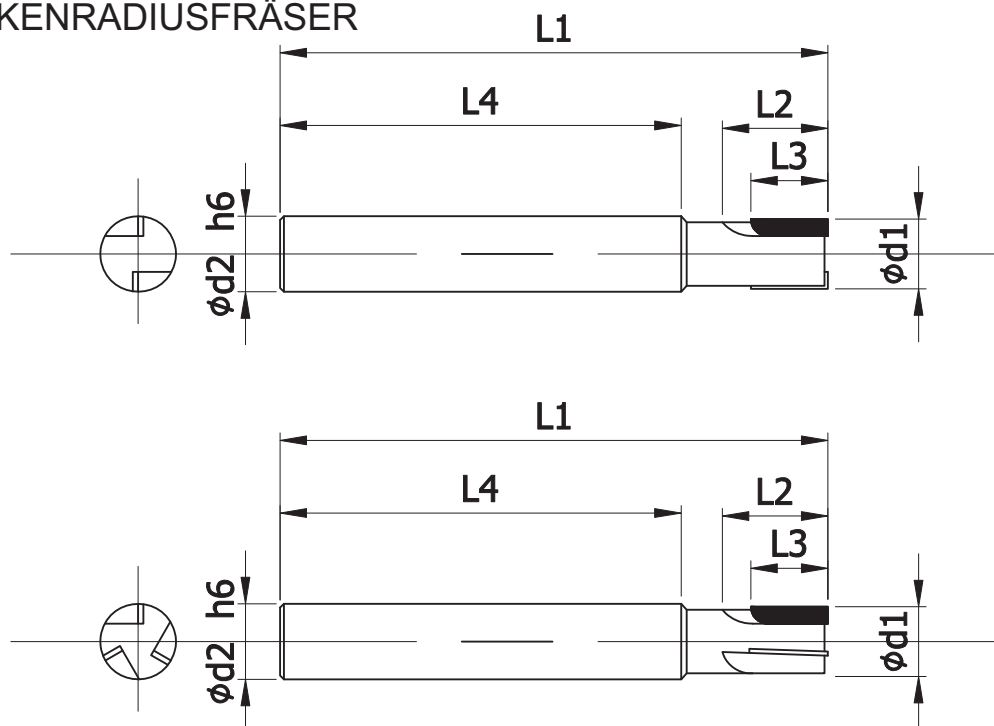
external - standard
internal - on request

kühlmittel

ausen - standard
innen - auf Anfrage

PCD

VRETENASTO GLODALO EDGE RADIUS MILL ECKENRADIUSFRÄSER



Milling cutter diameter $d1 \pm 0,05$	Schank diameter $d2 h6$	Overall length $L1$	Chip groove length $L2$	Blade length $L3$	Shank length $L4$	Cuting lead	Axial angle	No. of blades Z
6,0	6,0	100,0	12,0	10,0	70,0	R0,2	2°	2
8,0	8,0	100,0	14,0	12,0	70,0	R0,2	4°	2
10,0	10,0	100,0	12,0	10,0	70,0	R0,2	4°	2
12,0	12,0	107,0	14,0	12,0	75,0	R0,2	6°	2
14,0	14,0	107,0	14,0	12,0	75,0	R0,2	6°	3
16,0	16,0	107,0	17,0	15,0	75,0	R0,2	6°	3
20,0	20,0	107,0	25,0	20,0	75,0	R0,2	6°	3

hlađenje

izvana - standardno
centralno - na upit

coolant supply

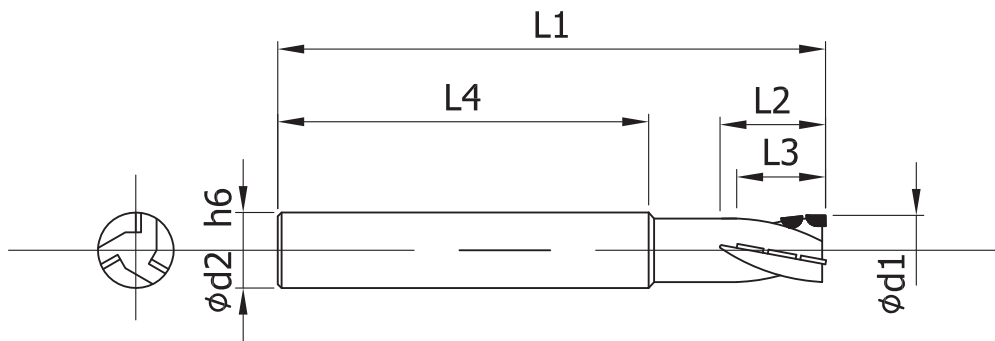
external - standard
internal - on request

kühlmittel

ausen - standard
innen - auf Anfrage

PCD

SPIRALNO VRETENASTO GLODALO SPLINE CUTTER IGELFRÄSER



Milling cutter diameter $d1 \pm 0,05$	Shank diameter $d2h6$	Overall length $L1$	Chip groove length $L2$	Blade length $L3$	Shank length $L4$	Cuting lead	Axial angle	No. of blades Z
16,0	16,0	100,0	50,0	30,0	50,0	$0,1 \times 45^\circ$	15°	3
20,0	20,0	100,0	50,0	30,0	50,0	$0,1 \times 45^\circ$	15°	3
25,0	25,0	100,0	50,0	30,0	50,0	$0,1 \times 45^\circ$	15°	3

hlađenje

izvana - standardno
centralno - na upit

coolant supply

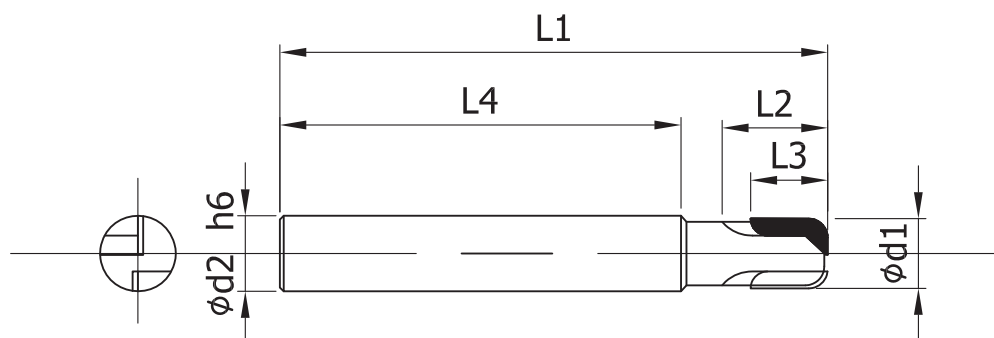
external - standard
internal - on request

kühlmittel

ausen - standard
innen - auf Anfrage

PCD

RADIUSNO VRETENASTO GLODALO RADIUS MILL RADIUSFRÄSER



Milling cutter diameter $d1 \pm 0,05$	Shank diameter $d2 h6$	Overall length L1	Chip groove length L2	Blade length L3	Shank length L4	Radius	Axial angle	No. of blades Z
4,0	6,0	75,0	12,0	10,0	45,0	2,0	0°	2
5,0	6,0	75,0	12,0	10,0	45,0	2,5	0°	2
6,0	6,0	100,0	12,0	10,0	70,0	3,0	0°	2
8,0	8,0	100,0	14,0	12,0	70,0	4,0	0°	2
10,0	10,0	100,0	12,0	10,0	70,0	5,0	0°	2
12,0	12,0	107,0	14,0	12,0	75,0	6,0	0°	2
16,0	16,0	107,0	17,0	15,0	75,0	8,0	0°	2
20,0	20,0	107,0	25,0	20,0	75,0	10,0	0°	2

hlađenje

izvana - standardno
centralno - na upit

coolant supply

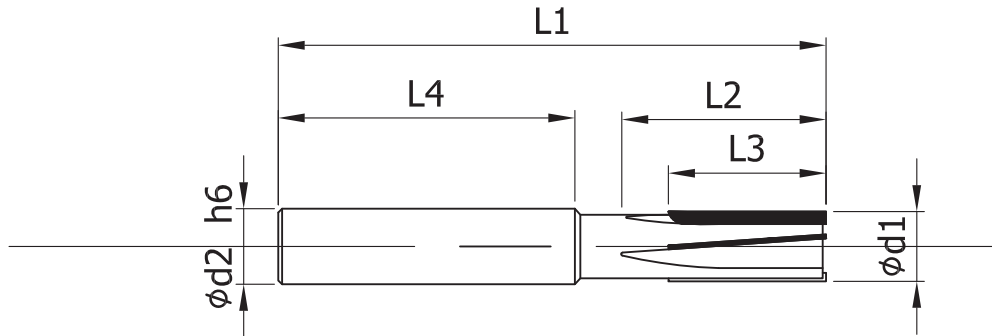
external - standard
internal - on request

kühlmittel

ausen - standard
innen - auf Anfrage

PCD

KONTURNO VREtenASTO GLODALO MULTIPLE TOOTH CUTER VILZAHNKONTURFRÄSER



Milling cutter diameter $d1 \pm 0,05$	Schank diameter $d2h6$	Overall length $L1$	Chip groove length $L2$	Blade length $L3$	Shank length $L4$	Cuting lead	Axial angle	No.of blades Z
8,0	8,0	55,0	15,0	10,0	40,0	R0,2	+4°/-4°	3
8,0	8,0	55,0	15,0	10,0	40,0	R0,2	+4°/-4°	3
10,0	10,0	60,0	15,0	10,0	45,0	R0,2	+4°/-4°	3
10,0	10,0	70,0	25,0	20,0	45,0	R0,2	+4°/-4°	3
12,0	12,0	70,0	20,0	15,0	50,0	R0,2	+4°/-4°	5
12,0	12,0	80,0	28,0	24,0	52,0	R0,2	+4°/-4°	5
16,0	16,0	80,0	28,0	24,0	52,0	R0,2	+4°/-4°	7
16,0	16,0	80,0	28,0	24,0	52,0	R0,2	+4°/-4°	7
20,0	20,0	105,0	28,0	24,0	77,0	R0,2	+4°/-4°	7

hlađenje

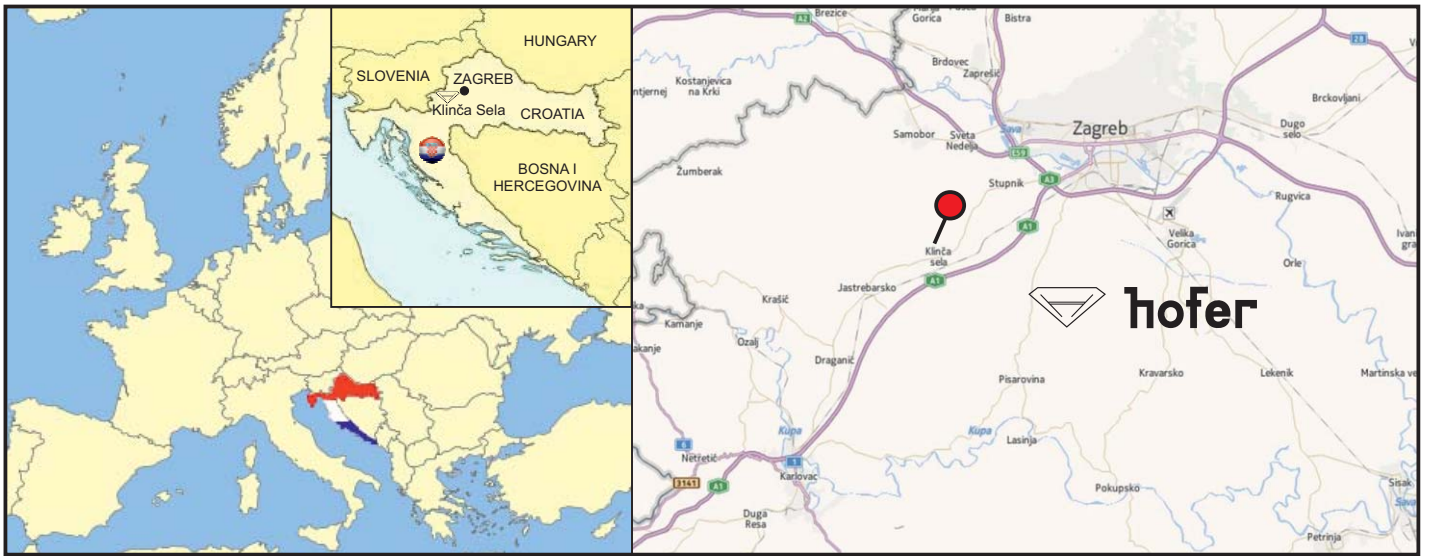
coolant supply

kühlmittel

izvana - standardno

external - standard

ausen - standard



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